



## CAL 404

CAL 404 is a unique solution which creates a blue/green or verde antique finish on brass, bronze and copper alloys. CAL 404 will also work on brass and copper plated parts.

CAL 404 will give a consistent color, but coverage depends on the composition of the base metal, length of exposure in the solution, drying time, cleanliness of the parts, and in some areas, climactic conditions.

CAL 404 is to be used as is. No dilution is required. CAL 404 is recommended to be used at room temperature. Heating the solution will NOT make it work any faster.

CAL 404 can be used on very small parts as well as very large parts. CAL 404 may not necessarily be best in a mass production environment. Special care should be taken on every piece. Your CAL-Pac representative will give you all the details on this process, and offer a few suggestions on how this process will serve you best.

CAL 404 is available in 55/gal drums.