



CAL 810 NC

CAL 810 NC is a free flowing material that is added to water with sodium cyanide. The resulting strip bath will remove nickel, brass, cadmium, copper, silver and zinc from steel and iron alloys.

CAL 810 NC bath will remove nickel plate at a rate of approximately 1.0 mil/hr at 120° F (50° C). Brass coated copper plate is stripped at a rate of 2.0 mil/hr and does not attack steel or iron alloys as long as 5 oz/gal of free sodium cyanide is present.

Use one part **CAL 810 NC** to 2 parts sodium cyanide at a temperature of 70” to 140” F. Time depends on thickness.

CAL 810 NC strip solution should be used in steel or stainless steel tank. **DO NOT** use lead or soldered joints on heater coils.

CAL 810 NC is alkaline. It can cause irritation to eyes or skin, is harmful if swallowed and it may contaminate. During handling wear chemical safety goggles, rubber gloves and protective apron. Flush eyes with water. Wash other areas with soap and water. Call a physician.